A Continuous Model for C$_7^+$ Fraction Characterization of Petroleum Fluids

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In this paper, based on a two-parameter distribution model, a method is presented to predict complete property distributions for molecular weight, boiling point, specific gravity, and refractive index of a C$_7^+$ fraction. Only three mixture bulk properties such as molecular weight, specific gravity, and refractive index are needed for this technique. If a distillation (TBP) analysis for the fraction is available, then only two bulk properties such as molecular weight and specific gravity (or refractive index) are sufficient. Predicted distributions for various properties are compared with experimental data of some 48 crude samples. The method is also applied for flash vaporization of a Russian crude oil, and predicted distributions for feed, vapor, and liquid streams are compared with actual data. Splitting and lumping schemes of petroleum fractions using the proposed distribution model are also presented by two different approaches with detailed computational procedures.

Introduction

Characterization of crude oil is an important step in the application of equations of state for pressure–volume–temperature (PVT) predictions and phase behavior calculations. Such calculations are needed in reservoir simulation or in the design and operation of refinery distillation columns. An insufficient description of heavier hydrocarbons (e.g., heptanes and heavier; C$_7^+$) reduces the accuracy of PVT predictions as shown by Whitson (1983). Volumetric and phase behaviors of even volatile oil and gas–condensate samples are quite sensitive to properties of the heavier components. In the determination of properties of a C$_7^+$ fraction, usually distributions of some basic properties such as molecular weight, true boiling point (TBP), and specific gravity (or density) are needed. Application of continuous distribution models in the prediction of the phase behavior of heavy reservoir fluids is also demonstrated by Kawanada et al. (1991). Whitson (1983, 1984) used a gamma distribution model to describe molecular weight/mole fraction relations for C$_7^+$ fractions. Another widely used distribution model is the exponential function as discussed by Ahmed (1989). Gamma distribution model is a three-parameter function while the exponential function is a two-parameter model. In addition, the gamma and exponential models are mainly used for the molecular weight distribution of plus fractions. A method based on a constant Watson K factor is outlined by Soreide (1989) and Whitson (1984) to generate the distribution of specific gravity. When the distribution model is known, then a lumped fraction can be split into several pseudocompounds or single carbon number (SCN) groups with known mole fractions by using mathematical techniques such as the Gaussian quadrature method (Stroud and Secrest, 1966). Soreide (1989) has shown the application of the Gaussian quadrature method in obtaining appropriate pseudocomponents for a C$_7^+$ fraction using the gamma distribution model. Once pseudocomponents are determined, then correlations such as Riazi and Daubert (1980) or Riazi and Al-Sahhaf (1996) can be used to estimate various properties of a C$_7^+$ fraction (Ahmed, 1989).

Unfortunately, complete experimental data on the distribution of molecular weight, TBP, and density for a hydrocarbon-plus fraction are seldom available. Usually bulk properties such as molecular weight, specific gravity, density, or refractive index are available. In some cases only complete TBP analysis may be available for a hydrocarbon-plus fraction. The main purpose of this paper was to present a new method that can be used to predict complete distributions for various properties of a C$_7^+$ fraction based on the knowledge of a mixture's bulk properties which are easily measurable. Another objective of this work was to develop splitting and lumping schemes of petroleum fractions based on the proposed distribution model.

Two-Parameter Distribution Model

Riazi (1989) developed a simple and versatile distribution model for various properties of a hydrocarbon-plus fraction in the following form:

$$P^* = \left[ \frac{A}{B} \ln \left( \frac{1}{x^*} \right) \right]^{1/B}$$  (1)

where $P^* = (P - P_0)/P_0$ and $x^* = 1 - x$ in which $x$ is the cumulative weight, mole, or volume fraction and $P$ is a property such as absolute boiling point ($T_b$), molecular weight ($M$), specific gravity ($S$), density ($d$), or refractive index parameter ($I$). Parameter $I$ is related to the refractive index ($n$) at 20 °C by the equation:

$$I = \frac{n^2 - 1}{n^2 + 2}$$  (2)

$P_0$ is the parameter specific for each property ($T_0$, $M_0$, $S_0$, $I_0$) and each sample. $A$ is also a parameter specific for each property ($A_T$, $A_M$, $A_S$, $A_I$) and each sample. $B$ is a parameter specific for each property ($B_T$, $B_M$, $B_S$, $B_I$) but is the same for all samples. It was determined that for most samples examined $B_T = B_M = 1$, and $B_S = 1.5$. In eq 1, for specific gravity ($S$), density ($d$), and refractive index parameter ($I$), $x$ is the cumulative volume or weight fraction, while for molecular weight ($M$), $x$ is the cumulative mole fraction.

With values of $B$ known for different properties, eq 1 becomes a two-parameter distribution model where $P_0$...
and A should be determined. As discussed by Riazi (1989), because eq 1 well represents fractions containing heavy components and it is applicable to all various parameters \( \left( M, T_b, S, I, \right) \) with only two parameters to be determined, it is an appropriate model to be used in this study. Equation 1 can be converted into a linear form:

\[
Y = C_1 + C_2 X
\]

where: \( Y = \ln P^*, X = \ln (1/x^*), B = 1/C_2, \) and \( A = B \exp(C_1 B), P_0 \) and \( A \) can be determined by linear regression of data through eq 3. The probability density function \( F(P^*) \) deduced from eq 1 is in the following form:

\[
F(P^*) = \frac{B^2}{A} P^{*B-1} \exp\left(-\frac{B}{A} P^*\right)
\]

This equation can also be written in terms of property, \( P \), if \( P^* \) is replaced by its definition. Average mixture properties calculated from eq 1 (or eq 4) in terms of \( P^* \) are given by

\[
P_{av}^* = \int_0^\infty F(P^*) dP^* = \left(\frac{A}{B}\right)^{1/2} \Gamma\left(1 + \frac{1}{B}\right)
\]

where \( \Gamma \) is the gamma function. Equation 5 can be applied to \( M, T_b, S, \) and \( I \). For \( S \) and \( I \), distributions must be in cumulative volume or weight fractions. However, as is discussed by Riazi (1989), if \( S \) is given in terms of cumulative weight fraction, then \( S^* \) is calculated by the relation

\[
S_{av}^* = \int_0^\infty F(S^*) \frac{dS^*}{S^* + 1}
\]

If fixed values for parameter B are used for different properties, then eq 5 gives the following relations for the average properties:

\[
M_{av}^* = A_M
\]

\[
T_{av}^* = 0.689 A_T^{2/3}
\]

\[
I_{av}^* = 0.619 A_I^{1/3}
\]

Once \( P_{av}^* \) has been determined, the average property \( P_{av} \) for the mixture can be obtained from the relation

\[
P_{av} = P_0 (1 + P_{av}^*)
\]

For the specific gravity, \( S \), when it is represented in terms of cumulative weight fraction, the average value is calculated from the following relations:

if \( A_S > 0.05 \)

\[
S_{av} = S_0(1.3818 + 0.3503 A_s - 0.1932 A_s^2 + 0.059 \ln A_s)
\]

if \( A_S \leq 0.05 \)

\[
S_{av} = S_0(1.25355 + 1.44886 A_s - 5.9777 A_s^2 + 0.02951 \ln A_s)
\]

For 48 samples of oils and condensates listed in Table 1, complete data on distributions of \( M, T_b, S, \) and \( n \) versus mole or weight fractions were available. Mixture properties for \( M, S, \) and \( n \) for each sample of \( C_7 \) are given in Table 1. When eq 1 is used to predict distributions of various properties for samples listed in Table 1, average absolute deviations (AAD) of 3 for \( M, 3 \% \) for \( T_b, \) and 0.6% for both \( S \) and \( n \) were obtained for a total of 650 subfractons. The gamma distribution model predicts molecular weight and boiling point distributions with accuracy nearly the same as eq 1 while the constant Watson K method predicts specific gravity distributions with AAD of 1.2%. The exponential model predicts molecular weight with AAD of 4. The exponential distribution model is not suitable to represent \( T_b, S, \) and \( n \) distributions.

A comparison between various distribution models when applied to a heavy fraction (Rodgers et al., 1987) is shown in Figure 1. The mixture mole average molecular weight is 562. The estimated average molecular weight from eq 5 is 563, while from the gamma

\[
\begin{array}{cccccc}
\text{sample} & \text{data source}^a & \text{fluid residue}^b & M_{av}^* & S_{av} & n_{av}^* \\
1 & a & BO & 142.8 & 0.7717 & 1.4274 \\
2 & a & BO & 193.3 & 0.7995 & 1.4345 \\
3 & b & BO & 289.4 & 0.9041 & 1.5194 \\
4 & b & BO & 206.2 & 0.8505 & 1.4512 \\
5 & b & BO & 348.2 & 0.9386 & 1.5057 \\
6 & c & BO & 177.5 & 0.8067 & 1.4472 \\
7 & d & BO & 227.5 & 0.8519 & 1.4752 \\
8 & e & BO & 257.2 & 0.8732 & 1.4854 \\
9 & e & BO & 205.7 & 0.8412 & 1.4457 \\
10 & f & BO & 256.1 & 0.8759 & 1.4962 \\
11 & g & BO & 210.9 & 0.8451 & 1.4708 \\
12 & g & BO & 217.1 & 0.8449 & 1.4723 \\
13 & g & BO & 236.2 & 0.8525 & 1.4814 \\
14 & g & BO & 232.0 & 0.8658 & 1.4839 \\
15 & h & BO & 230.3 & 0.8650 & 1.4836 \\
16 & h & BO & 213.6 & 0.8458 & 1.4694 \\
17 & h & GC & 149.4 & 0.8195 & 1.4594 \\
18 & h & GC & 120.2 & 0.7955 & 1.4440 \\
19 & h & GC & 118.9 & 0.7957 & 1.4234 \\
20 & i & GC & 149.9 & 0.8165 & 1.4595 \\
21 & i & GC & 150.5 & 0.8162 & 1.4813 \\
22 & i & GC & 155.4 & 0.8086 & 1.4497 \\
23 & j & GC & 129.1 & 0.7865 & 1.4387 \\
24 & j & BO & 214.0 & 0.8598 & 1.4921 \\
25 & j & BO & 170.6 & 0.8005 & 1.4451 \\
26 & j & BO & 169.2 & 0.8008 & 1.4381 \\
27 & j & GC & 153.7 & 0.7871 & 1.4281 \\
28 & j & GC & 176.5 & 0.8043 & 1.4334 \\
29 & j & GC & 175.2 & 0.8033 & 1.4470 \\
30 & j & GC & 216.7 & 0.8517 & 1.4526 \\
31 & j & BO & 232.9 & 0.8534 & 1.4769 \\
32 & j & BO & 242.9 & 0.8833 & 1.4980 \\
33 & j & BO & 211.4 & 0.8458 & 1.4694 \\
34 & j & BO & 211.2 & 0.8459 & 1.4714 \\
35 & j & BO & 247.9 & 0.8839 & 1.4946 \\
36 & j & BO & 221.5 & 0.8338 & 1.4625 \\
37 & j & GC & 125.3 & 0.7737 & 1.4302 \\
38 & j & GC & 132.1 & 0.8039 & 1.4669 \\
39 & j & GC & 128.4 & 0.7909 & 1.4401 \\
40 & j & BO & 267.8 & 0.9033 & 1.4735 \\
41 & j & GC & 172.0 & 0.8127 & 1.4544 \\
42 & j & GC & 151.6 & 0.7917 & 1.4400 \\
43 & j & BO & 122.5 & 0.7633 & 1.4250 \\
44 & j & GC & 140.1 & 0.8068 & 1.4358 \\
45 & j & GC & 170.5 & 0.8113 & 1.4537 \\
46 & j & GC & 175.2 & 0.8055 & 1.4366 \\
47 & j & GC & 119.3 & 0.7838 & 1.4379 \\
48 & j & GC & 163.8 & 0.8137 & 1.4573
\end{array}
\]

\(^a\) References are as follows: (a) J. Jacoby and Berry (1959); (b) Lee et al. (1979); (c) Austad et al. (1983); (d) Hariu and Sage (1969); (e) Haaland (1981); (f) Berge (1981); (g) Pedersen et al. (1984a); (h) Pedersen et al. (1984b); (i) Pedersen et al. (1985); (j) Whitson et al. (1988). \(^b\) BO: black oil. GC: gas condensate.
and exponential distribution models they are 559 and 569, respectively. Similar evaluations for boiling point and specific gravity distributions for an oil sample (no. 16) and a condensate sample (no. 19) in Table 1 are presented in Figures 2 and 3. For sample no. 19 the estimated average specific gravity from eq 5 is 0.7612 versus the experimental value of 0.7597, giving a deviation of 0.2%. The exponential model gives an average specific gravity of 0.754 with a deviation of 1.7%. These evaluations show that for very heavy fractions eq 1 predicts better distributions than the gamma distribution model especially toward the heavy end. The flexibility of the proposed model is due to the role of parameter B in the exponential part of eq 4. This is the main difference between the proposed model and the gamma distribution model. The exponential model is not appropriate for heavy fractions as shown in Figure 1. Figures 2 and 3 show that the exponential function is not suitable for presentation of boiling point and specific gravity distributions. While it seems that eq 1 is equivalent to the gamma distribution model for presentation of molecular weight and boiling point distributions, eq 1 actually is a two-parameter function because parameter B can be fixed for each property. Therefore, when parameters A and P₀ are known for a property, a complete distribution can be determined for that property.

Now, we present the methods that can generate property distributions by predicting parameters P₀ and A in eq 1 for different properties with use of only three mixture bulk properties which are readily available or measurable. These properties are molecular weight, specific gravity, and refractive index (at 20°C) for a C₇₊ fraction such as those given in Table 1. Two methods are presented here.

**Prediction of Distributions Using Bulk Properties: M, S, n (Method A)**

The beauty of the distribution model given by eq 1 (or eq 4) is that only two parameters (P₀ and A) must be determined for each property in order to predict the whole distribution, since values of B are known for each property. For example, if M₀ is known, then from definition of P* we have

\[ M^*_{av} = M_{av} - M_0 \]

where \( M_{av} \) is the mixture bulk molecular weight of the C₇₊ fraction which is assumed to be known from measurement. Similarly, S² and I² can be estimated from knowledge of Sₗ and Iₗ (or Iₗ). Once \( M^*_{av} \), S², and I² are known, \( A_M, A_S, \) and \( A_I \) can be easily calculated through eqs 7, 9, and 11 (or 12). However, as mentioned before, eq 7 was obtained based on a cumulative mole fraction (xₘ), while eqs 11 and 12 were derived based on a cumulative weight fraction (xₗ). Once distributions for M and S are known, distributions of boiling point (Tₜ) can be determined using equations given by Riazi and Daubert (1987):

\[
T_b = 3.76587 \exp(3.7741 \times 10^{-3}M + 2.98404S - 4.25288 \times 10^{-3}MS)M^{-0.40167}S^{-1.58262} \tag{14}
\]

where \( T_b \) is in degrees Kelvin. This equation, which was derived based on data for 140 pure hydrocarbons, predicts boiling points with an average absolute deviation of 1%. This equation can also be applied to narrow boiling range fractions, but it cannot be applied to crude oils or C₇₊ fractions.
Since parameters \(M_0\), \(S_0\), and \(I_0\) are not known, at first we should guess some initial values for these parameters. For example, values of 72 for \(M_0\) and 0.59 for \(S_0\) can be used as the initial guesses as these are the lowest values for samples in Table 1. Fortunately, analysis of data on values of \(M_0\), \(S_0\), and \(I_0\) for samples given in Table 1 indicates that there is a good relation among these three parameters as follows:

\[
i_0 = 0.7454 \exp(-0.01151M_0 - 2.37842S_0 + 0.01225MS_0)M_0^{0.2949}S_0^{1.53147} \quad (15)
\]

The above equation can reproduce values of \(I_0\) with an AAD of 0.3%. However, based on properties of more than 500 pure compounds and narrow boiling range petroleum fractions, a more general relation for the prediction of parameter \(I\) was obtained in the following form:

for \(M \leq 300\)

\[
i = 0.12399 \exp(3.4622 \times 10^{-4}M + 0.90389S - 6.0955 \times 10^{-4}MS)M_0^{0.0264}S_0^{0.22423} \quad (16)
\]

for \(M > 300\)

\[
i = 0.01102 \exp(-8.61126 \times 10^{-4}M + 3.228607S + 9.07171 \times 10^{-4}MS)M_0^{0.02426}S_0^{2.25051} \quad (17)
\]

The above equations predict refractive indices with AAD of 0.05%. Similar relations are available to estimate the refractive index from boiling point and specific gravity as given by Riazi and Daubert (1987) or the API Technical Data Book (1989):

for \(M \leq 300\)

\[
i = 2.3435 \times 10^{-2} \exp(7.029 \times 10^{-4}T_b + 2.468S - 10.267 \times 10^{-4}T_bS)T_b^{0.0572}S^{-0.72} \quad (18)
\]

for \(M > 300\)

\[
i = 1.8422 \times 10^{-2} \exp(11.6352 \times 10^{-4}T_b + 5.144S - 5.92 \times 10^{-4}T_bS)T_b^{-0.4077}S^{-3.333} \quad (19)
\]

In these relations \(T_b\) is in degrees Kelvin. The refractive index, \(n\), can be estimated through eq 2 with parameter \(I\) estimated from the above relations.

Steps to predict distributions for \(M\), \(T_b\), \(S\), and \(I\) (or \(n\)) from three bulk properties of \(C_{7+}\) can be summarized as follows:

1. Read values of \(M\), \(S\), and \(I\) for a given \(C_{7+}\) sample. If \(I\) is not available, eq 16 or 17 may be used to estimate this property.
2. Guess an initial value for \(M_0\) (assume \(M_0 = 72\)) and calculate \(M_0^{\ast}\) from eq 13.
3. Calculate \(A_M\) from eq 7.
4. Choose 20 arbitrary cuts for the mixture with equal mole fractions of 0.05. Then calculate \(M\) for each cut from eq 1.
5. Convert mole fractions \((x_m)\) to weight fractions \((x_w)\) using molecular weights obtained in step 4.
6. Guess an initial value for \(S_0\) (assume \(S_0 = 0.59\)).
7. Calculate \(A_S\) from eq 11 (or 12) using Newton’s method.
8. Find the distribution of \(S\) in terms of cumulative weight fraction from eq 1 and calculate \(S\) for each cut.
9. Using \(S\) distribution, convert weight fractions \((x_w)\) into volume fractions \((v_w)\).
10. Using \(M\) and \(S\) versus cumulative weight fractions, calculate \(T_b\) for each cut from eq 14.
11. Using \(M\) and \(S\), calculate \(I\) from eq 16 (or 17).
12. From data on \(I\) versus cumulative volume fraction \((x_i)\), calculate parameters \(I_0\) and \(A_I\) from eqs 1 and 3. Then calculate \(I_0\) from eqs 9 and 10.
13. Calculate \(e_1 = |(\bar{l}_{0, \text{calc}} - I_0, \bar{l}_{0, \text{calc}}) / I_0, \bar{l}_{0, \text{calc}}|\).
14. If \(e_1 \leq 0.005\), continue from step 15. Otherwise, go back to step 6 with \(\bar{l}_{\text{new}} = \bar{l}_{\text{old}} + 0.005\) and repeat steps 7–13.
15. Calculate \(I_0\) from eq 15.
16. Calculate \(e_2 = |(I_0, \text{calc} - I_0, \text{step} 12) / I_0, \text{calc}|\).
17. Go back to step 2 with a new guess for \(M_0\) (higher than the initial guess). Repeat steps 2–17 until \(e_2\) becomes minimum and less than 0.005.
18. Using data for \(T_b\) versus cumulative weight fraction, determine parameters \(T_0\) and \(A_T\) from eqs 1 and 3.
19. Print \(M_0\), \(A_M\), \(S_0\), \(A_S\), \(T_0\), \(A_T\), \(I_0\), and \(A_I\).
20. Generate distributions for \(M\), \(S\), \(T_b\), and \(I\) using eq 1 with parameters in step 19.

### Prediction of Distributions Using \(M\), \(S\), and \(T_b\) (Method B)

In some cases \(T_b\) (true boiling point) distribution of a sample is known through the distillation curve. For such samples only two bulk properties such as \(M\) and \(S\) or \(M\) and \(n\) are needed. For these cases, with an initial guess on \(S_0\), an initial distribution for \(S\) can be determined. Then using \(T_b\) and \(S\) for each subfraction, \(M\) can be estimated through the relation given by the API Technical Data Book (1989):

\[
M = 42.9654 \exp(2.097 \times 10^{-4}T_b - 7.787S + 2.0848 \times 10^{-3}T_bS)T_b^{1.26007}S^{4.98308} \quad (20)
\]

Using eq 18, parameter \(I\) and as a result its distribution can be determined. For this method the calculation procedure can be summarized as follows:

1. Read values of \(M\) and \(S\) and the \(T_b\) distribution (e.g., simulated distillation curve) for a given crude oil sample.
2. Choose 20 arbitrary cuts for the mixture with equal weight (or volume) fractions of 0.05. Then find values of boiling points at these points from the \(T_b\) curve. If simulated distillation is available, weight fraction should be used for each cut.
3. Find parameters \(T_0\) and \(A_T\) using eq 3 and data given in step 2.
4. Guess an initial value for \(S_0\) (assume \(S_0 = 0.59\)).
5. Calculate \(A_S\) from eq 11 (or 12) using Newton’s method.
6. Find the distribution of \(S\) in terms of the cumulative weight fraction using eqs 1 and 2. The specific gravity can be used to convert volume fractions into weight fractions if \(T_b\) is originally available in terms of the cumulative volume fraction.
7. Using values of \(T_b\) and \(S\) for each cut, calculate \(M\) from eq 20.
8. Use values of \(M\) calculated in step 7 to convert weight fractions into mole fractions \((x_m)\).
9. Using data calculated in step 8, find the molar distribution of molecular weight. In this step parameters \(M_0\) and \(A_M\) are calculated from eq 3.
10. Calculate values of \( I \) from \( T \) and \( S \) for each cut using eq 18 (or 19).

11. Find values of \( I_0 \) and \( A_i \) by eq 3 using data generated in step 10.

12. Using \( M_0 \) obtained in step 9 and \( S_0 \) assumed in step 4, calculate a value for \( I_0 \) from eq 15.

13. Assume \( I_1 = I_0 \) calculated from step 11 and \( I_2 = I_0 \) calculated from step 12. Then calculate \( \epsilon_i = (|I_2 - I_1|)M_i \).

14. If \( \epsilon_i \geq 0.005 \), go back to step 4 using \( S_{0,\text{new}} = S_{0,\text{old}} + 0.005 \). If \( \epsilon_i < 0.005 \), go to step 15.

15. Print \( T_0, \text{Ar}, M_0, \text{Am}, S_0, \text{As}, I_0, \) and \( A_i \).

16. Generate complete distributions for \( M, S, T_b, \) and \( I \) using eq 1 with parameters determined from step 15.

**Splitting and Lumping Schemes**

Usually detailed analytical data for reservoir fluids are available from \( C_1 \) to \( C_6 \) and for compounds heavier than \( C_7 \); they are grouped into a single \( C_x \), fraction with known bulk properties. For such cases method A outlined above can be used to obtain distribution of various properties. Once the molar distribution is known, then \( C_7 \), can be split into a number of pseudocomponents with known mole fractions, molecular weights, and specific gravities. In many cases detailed analytical data on a reservoir fluid are available to higher carbon numbers and heavy compounds are grouped into a \( C_{20+} \) or even \( C_{30+} \). For these cases if molecular weight and specific gravity are available versus molar composition of each SCN, then eq 1 can be conveniently applied to determine molecular weight and specific gravity distributions. But if \( M \) and \( S \) data are not available for each SCN, one may use properties of SCN groups recommended by Riazi and Al-Sahhaf (1996) or Katz and Firoozabadi (1978) to obtain complete distributions. However, for the sake of the computational efficiency, it is necessary to lump various SCN groups into a few (3, 5, or 7) pseudocomponents. In order to do so, data available on \( M \) and \( S \) distributions for SCN groups heavier than \( C_6 \) should be used to obtain distribution functions through eq 1 and then pseudocomponents can be determined from distribution functions.

Two methods are recommended in this paper to obtain these pseudocomponents. The first method is application of the Gaussian quadrature method as discussed by Stroud and Secrect (1966). The Gaussian quadrature method is used to provide a discrete representation of continuous functions using different numbers of quadrature points. The number of pseudocomponents is the same as the number of quadrature points. This method gives the following relations for calculation of properties and mole fractions of the pseudocomponents:

\[
P_i = P_0\left[1 + \frac{A}{B}y_i^{1/B}\right]^{1/B}
\]

\[
z_i = w_i
\]

where \( y_i \) are quadrature points and \( w_i \) are weighting factors. \( P_i \) and \( z_i \) are the values of property \( P \) and mole fractions for the pseudocomponents. Distribution parameters \( P_0, A, \) and \( B \) are known from methods discussed in the previous section. Sets of \( y_i \) and \( w_i \) are tabulated for various numbers of quadrature points (e.g., see Abramowitz and Stegun, 1972, p 923). Table 2 lists values of \( y_i \) and \( w_i \) for 3 and 5 quadrature points.

The second method to obtain the pseudocomponents is by specifying the range of a property such as molecular weight or boiling point or the range of carbon number for each pseudocomponent. For example, a \( C_7 \) fraction can be divided into 5 pseudocomponents with carbon number ranges \( C_7-C_{10}, C_{11}-C_{15}, C_{16}-C_{25}, C_{26}-C_{35}, \) and \( C_{36+} \). The lower and upper values of molecular weight for each group can be determined from the values given by Riazi and Al-Sahhaf (1996). The molecular weight ranges are \( M_{36} \)–38, \( M_{6} \)–207, \( M_{27} \)–345, \( M_{55} \)–485, and \( M_{88} \)–∞. These ranges are arbitrary and may vary according to the number of pseudocomponents chosen. Having the lower and upper limits for each group, one can determine the mole fraction and molecular weight of the group using the probability density function:

\[
z_i = \int_{R_i}^{R_{i+1}} P^*(F) \, dP^*
\]

\[
P_{i,av} = \frac{1}{Z_i} \int_{R_i}^{R_{i+1}} P^* P(F) \, dP^*
\]

where \( i \) varies from 1 to the total number of pseudocomponents. \( P_{i,av} \) is the average value for property \( P \) for the pseudocomponent \( i \). Substituting \( P(F) \) from eq 4 into the above integrals, we get the following relations for the property \( P_{i,av} \) and mole fraction \( z_i \) for the pseudocomponent \( i \).

\[
z_i = \exp\left(\frac{-A P^*}{B}\right) - \exp\left(\frac{-A P^*_i}{B}\right)
\]

\[
P_{i,av} = \left(\frac{1}{Z_i}\right)\frac{A}{B} \left\{\Gamma\left(1+\frac{1}{B}, q_i\right) - \Gamma\left(1+\frac{1}{B}, q_{i+1}\right)\right\}
\]

\[
q_i = \frac{B P^*_i}{A}
\]

where \( \Gamma(1+1/B, q) \) is the incomplete gamma function which can be evaluated as discussed in various mathematical handbooks (e.g., Press et al., 1986; pp 160–161) or through computer software such as MATHEMATICA. If \( B = 1 \), then eq 26 reduces to

\[
P_{i,av} = \left(\frac{A}{Z_i}\right)\left(1 + P^*_i\right)\exp\left(-\frac{P^*_i}{A}\right) - \left(1 + \frac{P^*_i}{A}\right)\exp\left(-\frac{P^*_i}{A}\right)
\]

The two methods for splitting and lumping schemes described above may be summarized as follows:

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**Table 2. Gaussian Quadrature Points and Weights for 3 and 5 Points (from Abramowitz and Stegun, 1972, p 923)**

<table>
<thead>
<tr>
<th>( i )</th>
<th>( y_i ) point</th>
<th>( w_i ) weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0.415774 556 783</td>
<td>7.110 930 099 29 × 10(^{-1})</td>
</tr>
<tr>
<td>2</td>
<td>2.294 280 360 279</td>
<td>2.785 177 335 69 × 10(^{-1})</td>
</tr>
<tr>
<td>3</td>
<td>6.289 945 082 937</td>
<td>1.038 925 650 16 × 10(^{-2})</td>
</tr>
<tr>
<td>N = 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>0.263 560 319 718</td>
<td>5.217 556 105 83 × 10(^{-1})</td>
</tr>
<tr>
<td>2</td>
<td>1.413 403 059 107</td>
<td>3.986 668 110 83 × 10(^{-1})</td>
</tr>
<tr>
<td>3</td>
<td>3.596 425 771 041</td>
<td>7.594 244 968 17 × 10(^{-2})</td>
</tr>
<tr>
<td>4</td>
<td>7.085 810 005 859</td>
<td>3.611 758 679 92 × 10(^{-3})</td>
</tr>
<tr>
<td>5</td>
<td>12.640 800 844 276</td>
<td>2.336 997 238 58 × 10(^{-3})</td>
</tr>
<tr>
<td>N = 5</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
weight fractions and then use eq 1 with parameters pseudocomponent. From eq 1 at the first pseudocomponent can be determined directly.

The first molecular weight is obtained from eq (25) and molecular weights (M_i) from eqs 21 and 22 using the quadrature points given in Table 2.

Using molecular weights and mole fractions from step 4, determine discrete weight fractions (z_w) for each pseudocomponent.

Convert discrete weight fractions into cumulative weight fractions and then use eq 1 with parameters S_0 and A_5 from step 3 to obtain the specific gravity for each pseudocomponent. For example, S_1 (specific gravity of the first pseudocomponent) can be determined directly from eq 1 at x_1 = z_w/2.

Obtain M_{av} and S_{av} for the mixture from M_{av} = \sum z_i M_i and 1/S_{av} = \sum z_i w_i/S_i.

Method II: Carbon Number Range Approach

1. Same as method I.
2. Same as method I.
3. Same as method I.

4. Choose the number of pseudocomponents (e.g., 5) and the carbon number ranges: C_7-C_{10}, C_{11}-C_{15}, C_{16}-C_{20}, C_{21}-C_{35}, C_{36}+.

5. Obtain molecular weights for the carbon number ranges chosen in step 4 from Riazi and Al-Sahhaf (1996). The first molecular weight is M_0. The molecular weight ranges are: M_0-136, 136-207, 207-345, 345-485, and 485-\infty.

6. Obtain mole fractions of pseudocomponents (z_i) from eq 25 and molecular weights (M_i) from eqs 26-28 or eq 29 if B_M = 1.

7. Same as step 5 in method I.
8. Same as step 6 in method I.
9. Same as step 7 in method I.

In this method if the calculated mole fraction for a pseudocomponent (in step 6) is too high or too low, we may reduce or increase the carbon number range chosen for that pseudocomponent in step 4. An example for use of these two methods is presented in the next section.

Results and Discussion

For samples listed in Table 1 parameters M_0, A_M, T_0, A_T, S_0, A_S, I_0, and A_I were predicted by both methods A and B. Errors produced for distribution of various properties for all 48 samples are given in Table 3. As is shown by the results in this table, for specific gravity and refractive index both methods A and B produced nearly the same distributions with average deviations of about 0.6%. However, in using method B, since the TBP distribution was used, more accurate predictions for molecular weight and especially boiling point were obtained. Figures 4-7 show graphical evaluations with actual data for sample no. 39 whose properties are given in Table 1. The distribution of molecular weight versus cumulative mole fraction shown in Figure 4 is also presented in the form of a probability density function determined by eq 4 as shown in Figure 8. Results presented in Table 3 and Figures 4-8 indicate that both methods proposed here are capable of generating complete distributions for the four basic characterization parameters, namely, M, T_B, S, and I. Once these basic parameters are determined, then correlations of Riazi and Daubert (1980, 1987) can be used to estimate critical parameters needed in equations of state calculations.

To show an example for the lumping procedures as described in the previous section, we used analytical data available for sample no. 42 in Table 1. Molecular weight and specific gravities are available from C_7 to C_{20+} for 14 groups. Methods I and II described for the lumping and splitting procedures were used to obtain 5 pseudocomponents. Mole fractions, molecular weights,
and specific gravities of these pseudocomponents are given in Table 4. Mixture average molecular weight and specific gravity calculated from the pseudocomponents are very close to the experimental values with deviations of about 0.1%.

For further evaluation of proposed methods, experimental data on boiling point distribution for a Russian crude oil as given by Ratzsch et al. (1988) were also used. In this case TBP distributions for feed, vapor, and liquid streams during flash distillation of the crude are available. Molecular weight, specific gravity, and refractive index of the mixture are 220, 0.8334, and 1.4626, respectively. If $F^F(T)$, $F^L(T)$, and $F^V(T)$ are the probability density functions in terms of cumulative mole fraction for the boiling points of the feed, liquid, and vapor streams, respectively, then from material balance we have

$$ F^F(T) = (1 - \phi)F^L(T) + \phi F^V(T) \quad (30) $$

in which $\phi$ is the mole ratio of vapor product to the feed. If the system is assumed to be ideal, then

$$ [F^V(T) \,dT]_p = [F^L(T) \,dT]_{p^*} = [F^V(T) \,dT]_{T,S} \quad (31) $$

where $p^*$ is the vapor pressure function for the fraction whose boiling point is $T$ and its mole fraction in the vapor phase is $F^V(T)$. $T_S$ is the temperature at which distillation occurs. The above relation can be written as

$$ F^V(T) \, p = F^L(T) \, p^*(T,T_S) \quad (32) $$

For all three probability density functions, $F^F$, $F^V$, and $F^L$ we have

$$ \int_{T_0}^{T} F^F(T) \,dT = \int_{T_0}^{T} F^V(T) \,dT = \int_{T_0}^{T} F^L(T) \,dT = 1 \quad (33) $$

From eqs 30, 32, and 33 one can derive the following relation for calculation of parameter $\phi$:

$$ \int_{T_0}^{T} p - p^*(T,T_S) \,dT = 0 \quad (34) $$

Combination of Trouton’s rule for the heat of vaporization and the Clasius–Clapeyron equation leads to the following relation for the vapor pressure:

![Figure 6. Predicted distributions for specific gravity of sample no. 39.](image1)

![Figure 7. Predicted distributions for refractive index parameter of sample no. 39.](image2)

![Figure 8. Predicted probability density function for molecular weight of sample no. 39.](image3)

Table 4. Lumping of 14 Fractions from C7 to C20, for Sample No. 42 into Five Pseudocomponents by Two Methods

<table>
<thead>
<tr>
<th>pseudocomponent</th>
<th>method I: Gaussian quadrature approach</th>
<th>method II: carbon number range approach</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>mol. frac. $z_i$</td>
<td>wt. frac. $z_{wi}$</td>
</tr>
<tr>
<td>1</td>
<td>0.5218</td>
<td>0.3493</td>
</tr>
<tr>
<td>2</td>
<td>0.3987</td>
<td>0.4726</td>
</tr>
<tr>
<td>3</td>
<td>0.0759</td>
<td>0.1645</td>
</tr>
<tr>
<td>4</td>
<td>0.0036</td>
<td>0.0134</td>
</tr>
<tr>
<td>5</td>
<td>$2.3 \times 10^{-5}$</td>
<td>$1.42 \times 10^{-4}$</td>
</tr>
<tr>
<td>mixture</td>
<td>152.5</td>
<td>0.7905</td>
</tr>
</tbody>
</table>

*Experimental C$_7$+ properties: $M_{7+} = 151.6$; $S_{7+} = 0.7917$. Distribution parameters: $M_0 = 84$; $A_M = 0.7157$; $B_M = 1$. For specific gravity in terms of the cumulative weight fraction: $S_0 = 0.655$, $A_S = 0.03875$, $B_S = 3$. 
The method has been used to predict boiling point distributions for basic characterization parameters of a Russian crude oil sample, and predicted TBP distributions were in good agreement with the experimental data. Finally, splitting and lumping schemes of C7+ samples for the proposed distribution model are presented through application of Gaussian quadrature technique or specification of the molecular weights of pseudocomponents. Estimated properties are in excellent agreement with the experimental data.

**Nomenclature**

\( A, B = \text{constants in eq 1} \)
\( C_{ij}, C_0 = \text{regression coefficients in eq 3} \)
\( d = \text{density,} \ g/\text{cm}^3 \)
\( F = \text{probability density function given by eq 4} \)
\( l = \text{refractive index parameter defined in eq 2} \)
\( M = \text{molecular weight} \)
\( n = \text{refractive index at} 20 \degree C \text{ and} 1 \text{ atm} \)
\( P = \text{property such as} M, T_b, S, I, \text{and} d \)
\( p = \text{pressure} \)
\( p^* = \text{vapor pressure} \)
\( q = \text{parameter defined in eq 27} \)
\( S = \text{specific gravity at} 15.5 \degree C \text{ (60} \degree F) \)
\( T = \text{boiling point in distribution functions,} \ K \)
\( T_b = \text{normal boiling point,} \ K \)
\( T_S = \text{temperature at which distillation occurs,} \ K \)
\( X = \text{regression parameter defined in eq 3} \)
\( x = \text{cumulative volume, weight, or mole fraction} \)
\( Y = \text{regression parameter defined in eq 3} \)
\( y_i = \text{Gaussian quadrature points} \)
\( z_i = \text{mole fraction of pseudocomponent} \)
\( z_{wi} = \text{weight fraction of pseudocomponent} \)
\( w_i = \text{Gaussian quadrature weighting factors} \)

**Greek Symbols**

\( \epsilon = \text{error parameter} \)
\( \phi = \text{vapor to feed mole ratio in single-stage flash distillation} \)
\( \gamma = \text{activity coefficient of species in the mixture} \)

**Superscripts**

* = dimensionless parameter defined in eq 1 for property \( P \) as \( P^* = (P - P_0)/P_0 \)
\( F = \text{feed in a distillation unit} \)
\( L = \text{liquid product in a distillation unit} \)
\( V = \text{vapor product in a distillation unit} \)

**Subscripts**

0 = initial value for any property at \( x = 0 \)
a = atmospheric pressure
av = average bulk property for the mixture
l = refractive index parameter
i = properties for a SCN group
i,av = average property for pseudocomponent
M = molecular weight parameter
T = boiling point parameter
S = specific gravity parameter

**Literature Cited**


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